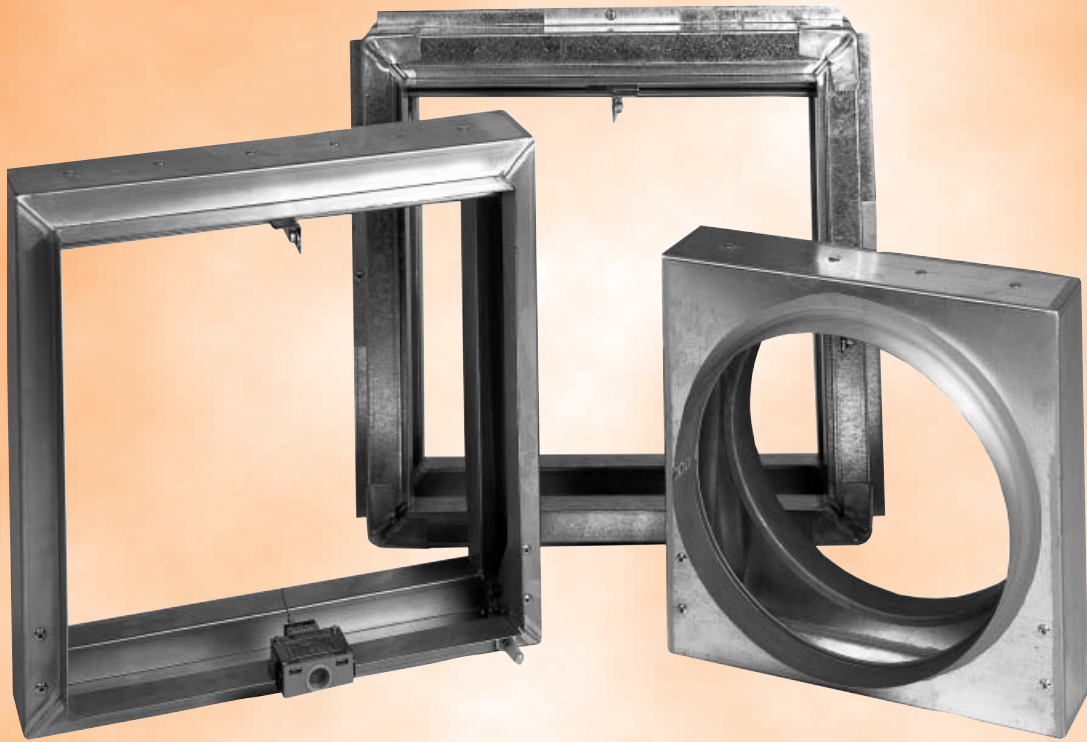
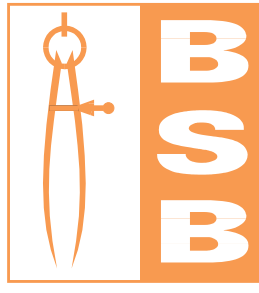


FIRE DAMPERS



FD
SERIES

MANUFACTURERS OF AIR/FIRE/SMOKE CONTROL PRODUCTS

FIRE CONTROL

Product Specifications and Features

Introduction

The FD Series Steel Curtain Fire Damper is designed to stop the spread of fire through ducts, walls, floors and ceilings.

The product range has many features and options to meet the requirements of specifiers, contractors, local and national authorities. There are five casing variants with infinite sizing capability within minimum/maximum dimensions. All are suitable for either low/medium or high velocity applications.

Specifications and Testing

★ Fire tested to:

- European standard EN 1366 - 2:1999
- International Standard ISO 10294 - 1:1996(E)
- Horizontal Test Report for 4 hour duration TE 201814
- Vertical Test Report for 4 hour duration TE 201633

and

★ Fire tested to BS 476 part 20:1987 for four hour duration

- Warrington Report WFRC C43264 (stainless steel blades)
- Warrington Report WFRC C43265 (galvanised blades)

★ 28 day salt corrosion test

- Chatfield Reports C7217 and C7218 refer

★ Conformance to DW144 and Eurovent 2/2 as relevant

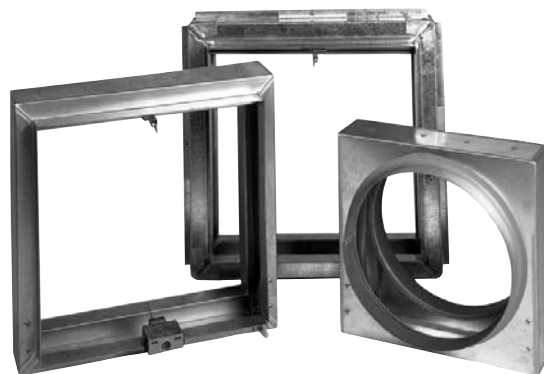
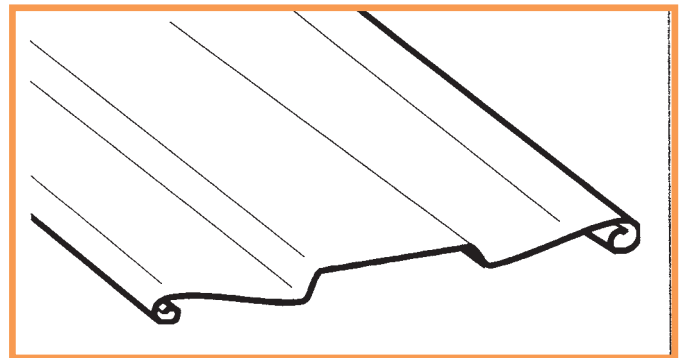
Features

- ★ Low/medium and high velocity models
- ★ Galvanised or stainless steel blades and casings
- ★ Factory fitted HEVAC approved installation frame, or, other approved methods as shown on pages 5, 6 and 7
- ★ Fully welded construction
- ★ Infinite sizing capability
- ★ Comprehensive control options
- ★ Comprehensive status options
- ★ Tested for a duration of four hours

Blades

The roll-formed interlocked steel curtain section is available in either cold reduced hot dipped galvanised mild steel or stainless steel.

Formed within the full length of the blade are dual swages which provides additional strength and rigidity.



Product Specifications

Casing

Formed to provide two continuous internal flanges not less than 25.4mm (1").

Casing and components not less than 1.5mm (16swg) thick cold reduced hot dipped galvanised mild steel to BS EN 10142 1991. Coating Class FE P02b Z275 NA as standard.

Optional to order are casings to Grade 430 or Grade 316 stainless steel to BS 1449 Part 2 1983 S172.

Fusible Link

Blades are held in the open position by a straight bar link rated at 72°C (180°F) with a formed reinforcing swage and two location holes.

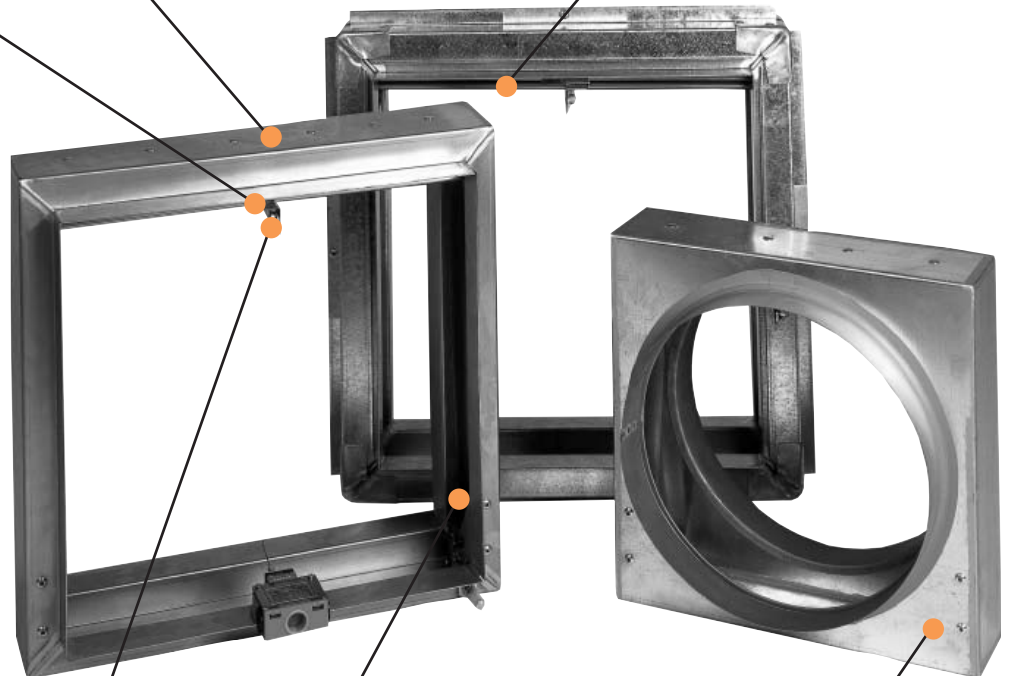
- The fusing alloy is to BS 219. The brass is to BS 2870 and is electro-tinned and soldered following this process.
- BSB can supply the FD Series Fire Damper with the alternative rated fusible link for higher temperature applications as follows:
95°C (202°F), 124°C (260°F), 145°C (286°F), 182°C (360°F).

The Fusible Link Bracket is manufactured from Grade 430 stainless steel as standard to BS 1449 Part 2 1983 S172.

Blades

Formed to provide a continuous interlocking hinge extending the full length with dual swages providing maximum strength and rigidity. Not less than 0.7mm (22swg) thick cold reduced hot dipped galvanised mild steel to BS EN 10142 1991. Coating Class FE P02b Z275 NA as standard.

Optional to order are Blades to Grade 430 or Grade 316 stainless steel to BS 1449 Part 2 1983 S172B.



Springs

Dampers are supplied with two constant force coil springs exerting a pull of not less than 35N, with one end fixed to the leading blade by rivets and the coil fitted into the spindle of the locking ramp. The spring is manufactured from Grade 302 stainless steel to BS 5770, 4 hard.

Paint

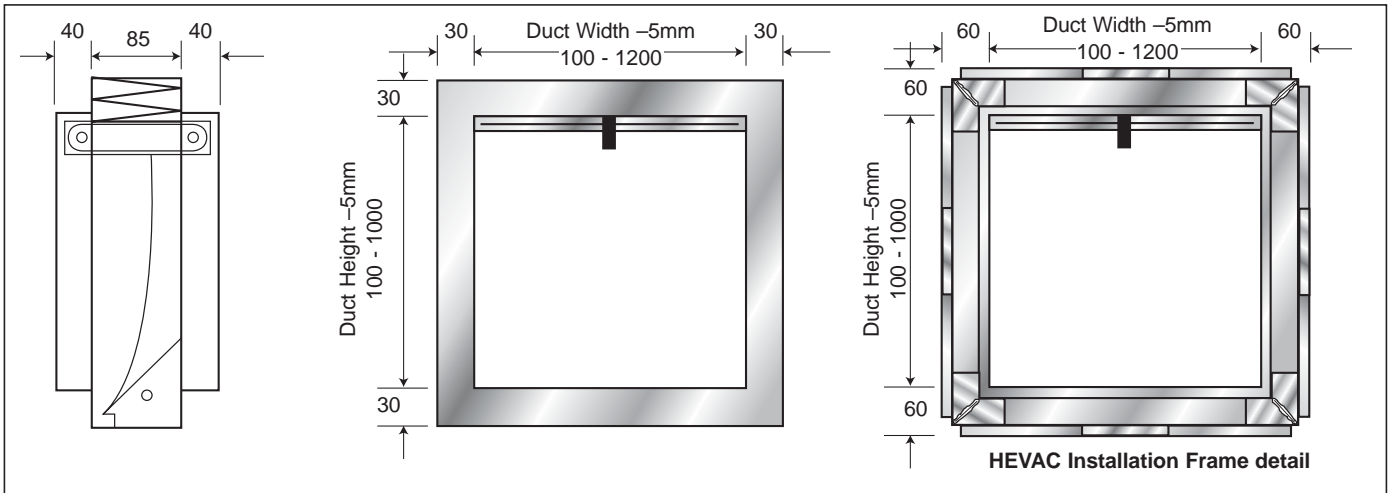
All welds, seams and joints are sprayed with commercial grade zinc based paint.

Sealant

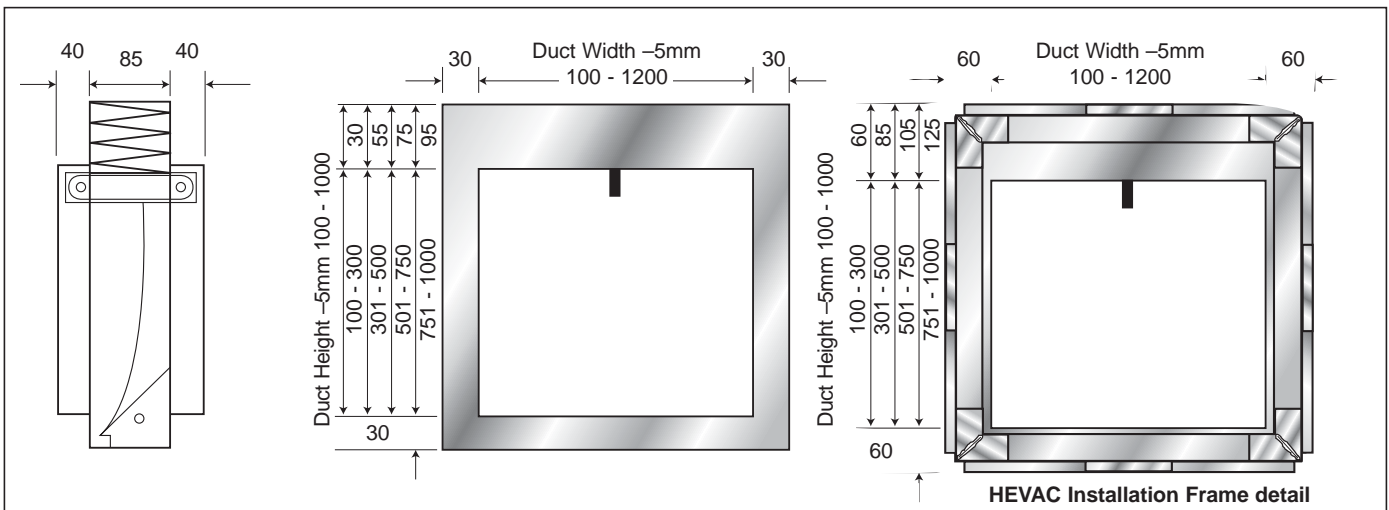
Where applicable, sealant conforms to DW144.

Dimensions

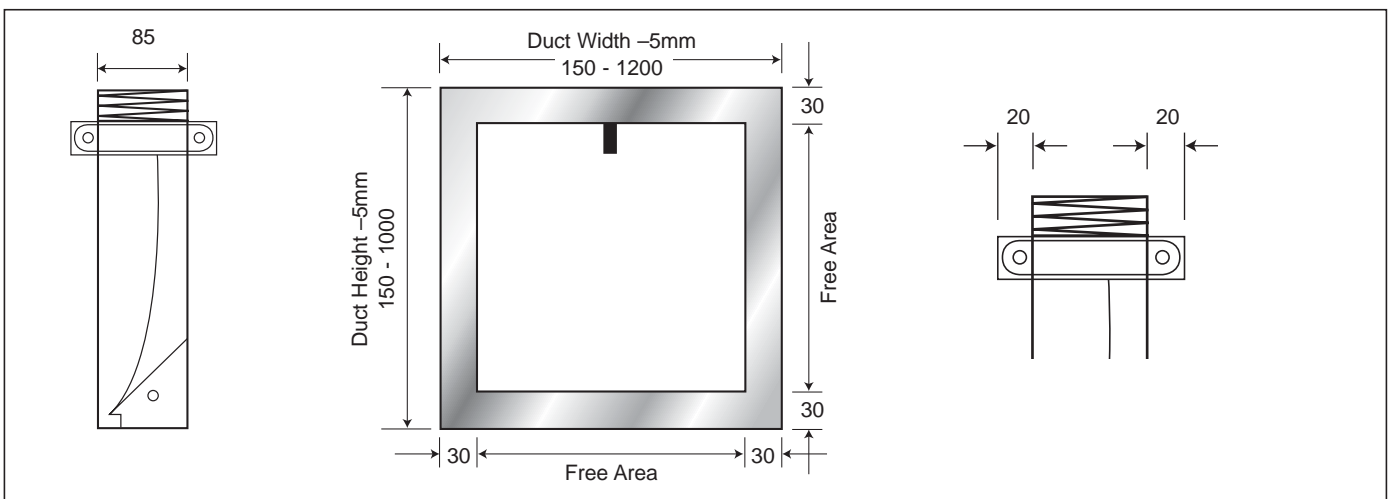
Type A Square/Rectangular Spigot Blades partially in Airstream



Type B Square/Rectangular Spigot Blades out of Airstream

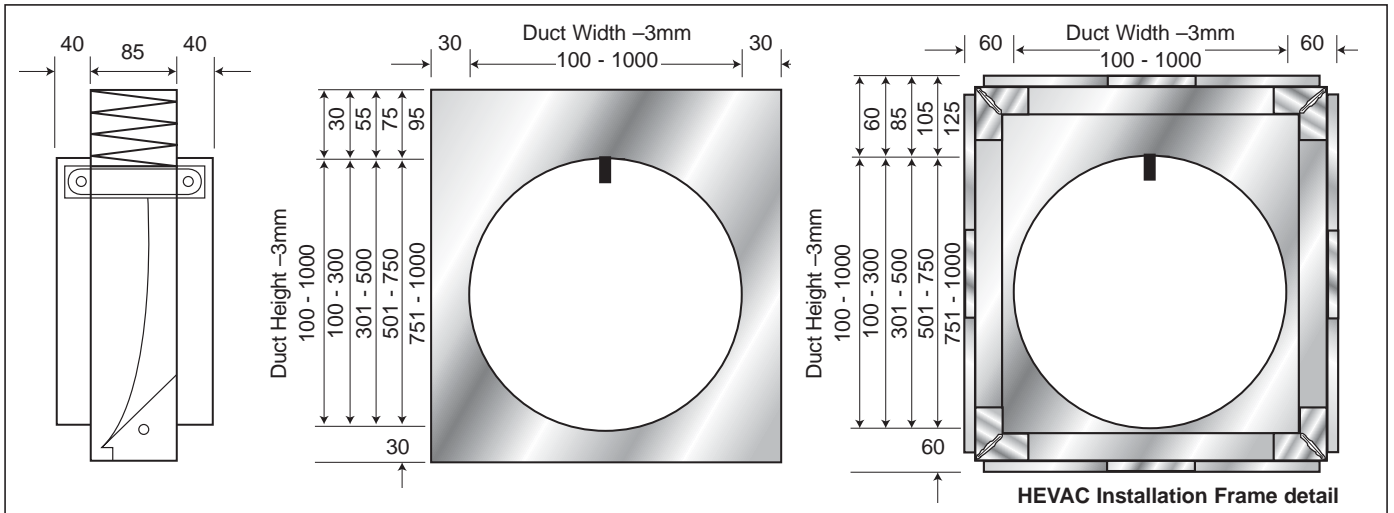


Type I Square/Rectangular Case "Induct" Blades partially in Airstream

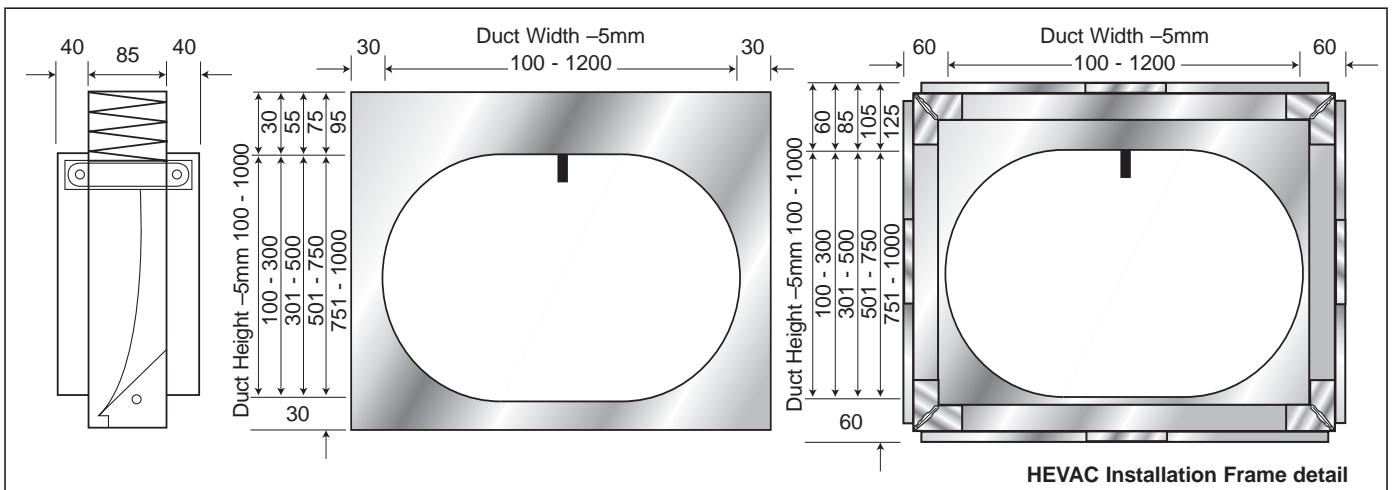


Dimensions

Type C Circular Spigot Blades out of Airstream



Type O Flat Oval Spigot Blades out of Airstream



Notes: 1. All dimensions are in mm 2. Spigoted Models are supplied with actual spigot dimensions nominal less 5mm ± 1mm (3mm ± 1mm for type C)
3. For sizes greater than detailed maximum sizes, multiple section units would be supplied

HEVAC/HVCA Installation Frame

The installation frame is factory fitted around the Fire Damper to allow expansion without either distorting or exerting severe stresses within the surrounding structure within which the assembly is installed.

The frame is formed with a "Z" section using galvanised mild steel 1.6mm (16swg) to BS EN 10142 1991. Coating Class FE P02b Z275 NA.

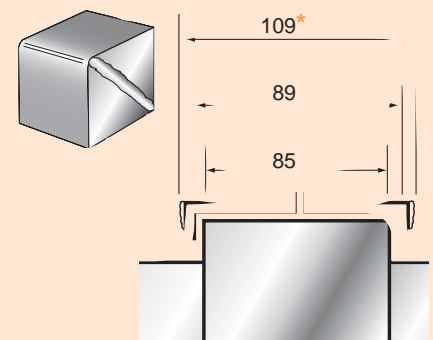
Corner brackets manufactured from 1.5mm galvanised mild steel are fixed to the "Z" section by four 5mm (3/16") diameter aluminium rivets.

A number of fixing tie tabs are positioned equally along each side of the frame, (as indicated below) for positive fixing into the surrounding builder's work to maintain structural integrity.

Duct Dimension (mm)	No. of equally spaced fixing points per side
Up to 508	1 Minimum
509 to 1016	2 Minimum
1017 to 1524	3 Minimum

Installation Frame Corner Brackets

* Dimensions marked thus indicate overall dimensions including HEVAC installation frame "crimple" on corner brackets.



Installation

HEVAC/HVCA Frames

The HEVAC/HVCA approved factory fitted Installation Frame is designed to allow expansion of the damper under fire conditions, without affecting its integrity or the construction it is installed within.

One Piece Corner Bracket

The one piece pressed corner bracket is rivetted (using aluminium rivets) to the "Z" Section which makes the frame. This bracket allows the frame to expand under fire conditions without affecting the integrity of the construction it is installed within.

Expansion Corners

These pressed corners are fitted into each corner to permit expansion of the fire damper within the construction of the frame.

Installation Codes of Practice

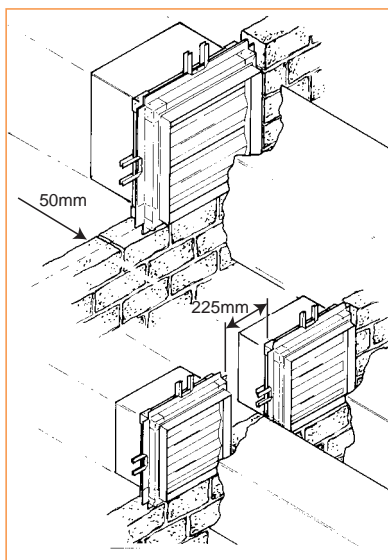
The frame should be installed centrally within the thickness of the surrounding wall or floor. Or, in the case of thick walls or floors, the centre line of the frame should be at least 50mm away from the nearest face.

Where more than one duct penetrates a wall or floor, adjacent fire damper assemblies should be separated by builder's work of a minimum thickness of 225mm. During installation, all fixing tabs should be bent out and built into the surrounding structure so as to ensure "positive fixing into the surrounding builder's work".

The illustrated detail on this page is BSB's interpretation of the HEVAC/HVCA Installation Frame specification. For additional details, contact our sales office.

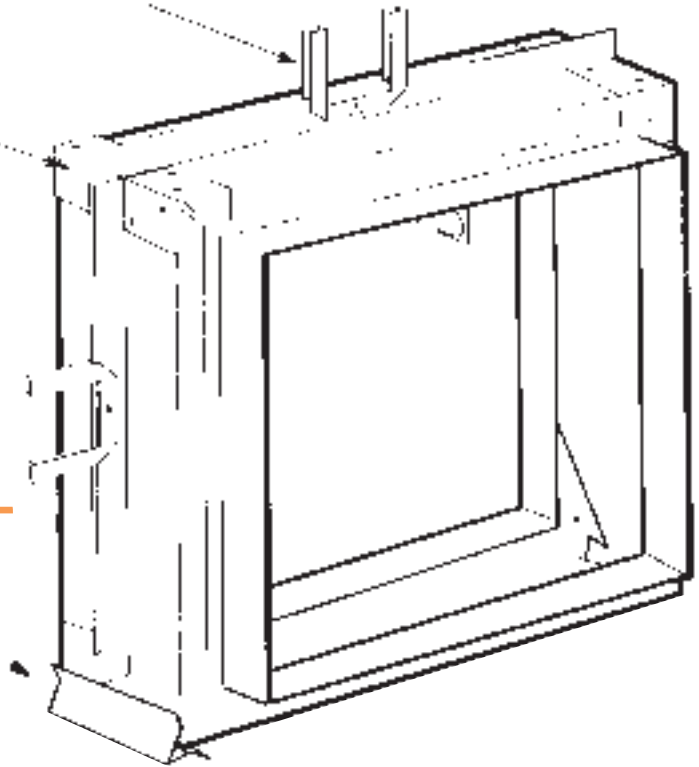
Special Note:

All fire damper installations should be carried out to the satisfaction of the appropriate district surveyor, fire officer and/or specifying authority as other approved methods of installation may well be used.

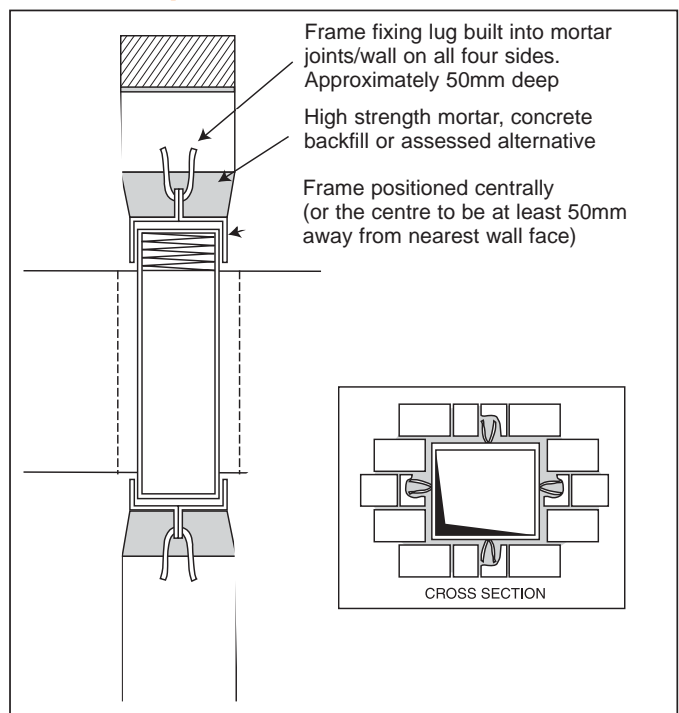


Fixing Tie Tabs

For securing the assembly into the builders work structure as specified by the specifying/authorising authority.



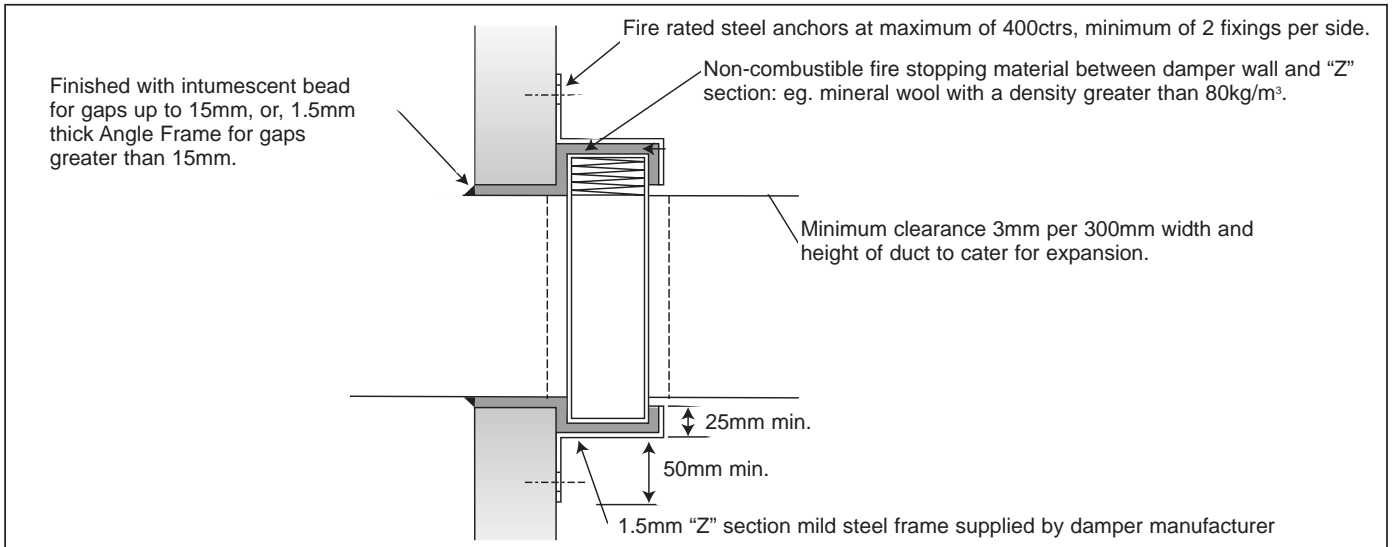
In Brick/Block Wall



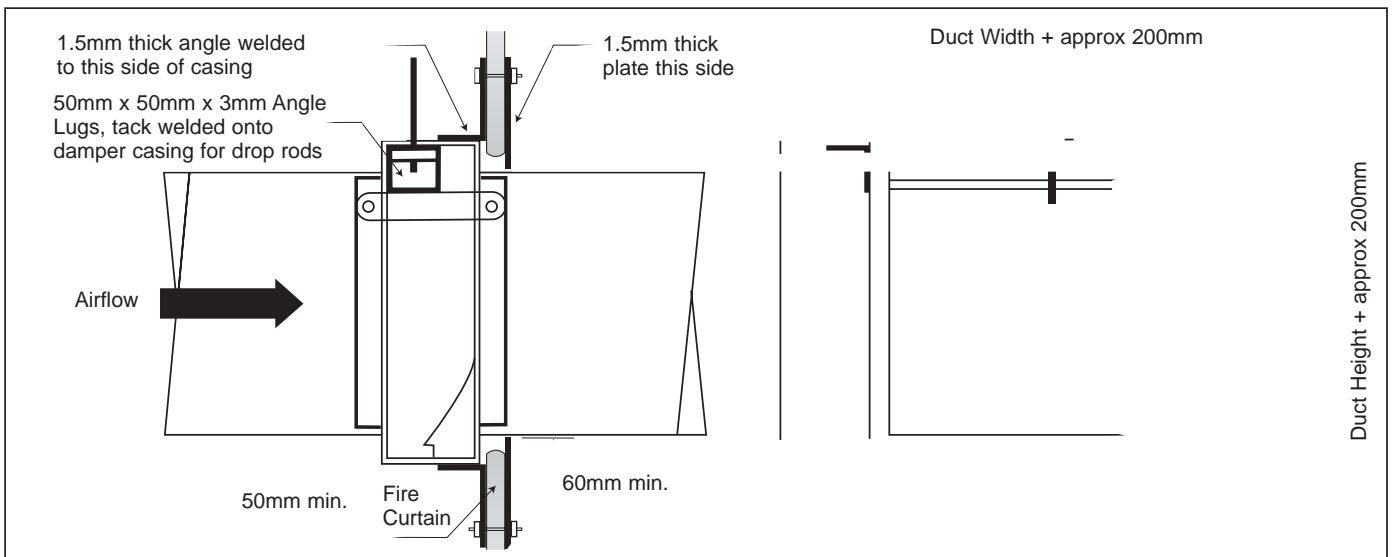
Installation

In Wall - "Z" Frame

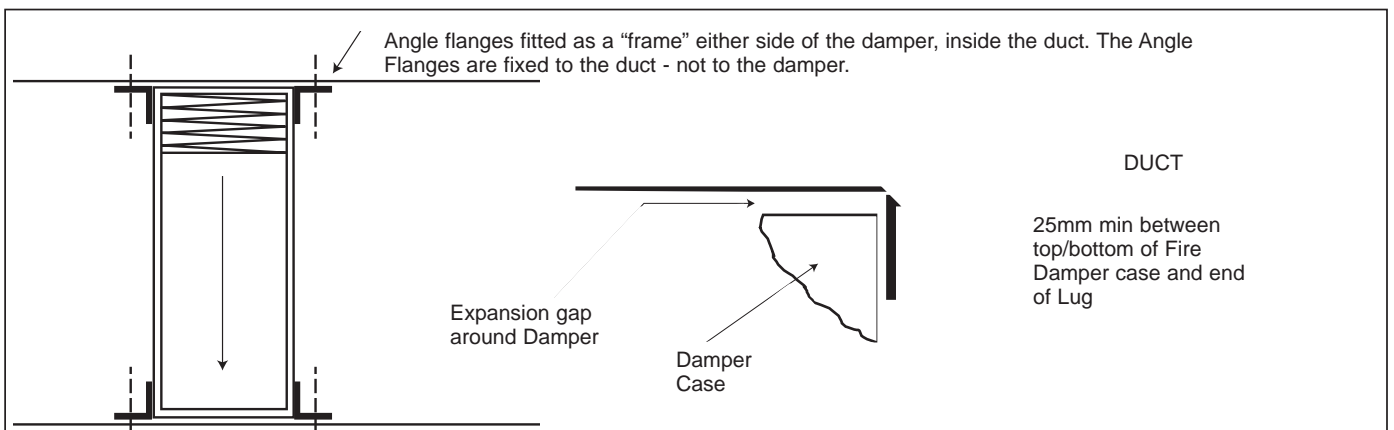
Special Note: The methods detailed in these illustrations are proposed methods only. Acceptance must be sought from the specifying authority prior to ordering or installation. These options must be factory fitted prior to despatch.



In Fire/Smoke Curtain



Induct/Sleeve Applications



Special Note: All fire damper installations should be carried out to the satisfaction of the appropriate district surveyor, fire officer and/or specifying authority as other approved methods of installation may well be used.

Dry Line Partition Walls

Special Note: The methods detailed in these illustrations are proposed methods only. Acceptance must be sought from the specifying authority prior to ordering or installation. These options must be factory fitted prior to despatch.

Sleeve and Angle Method

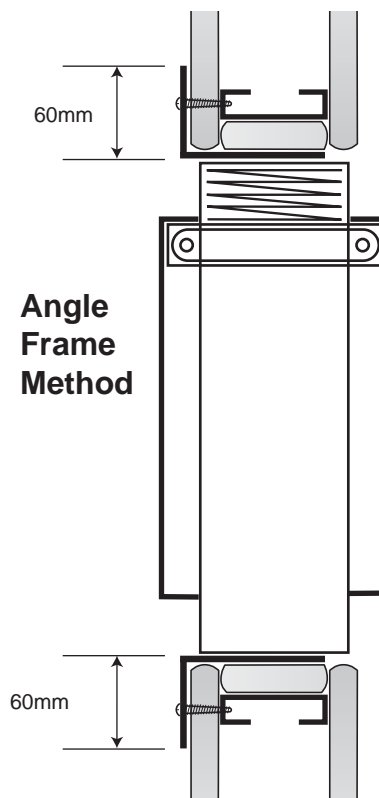
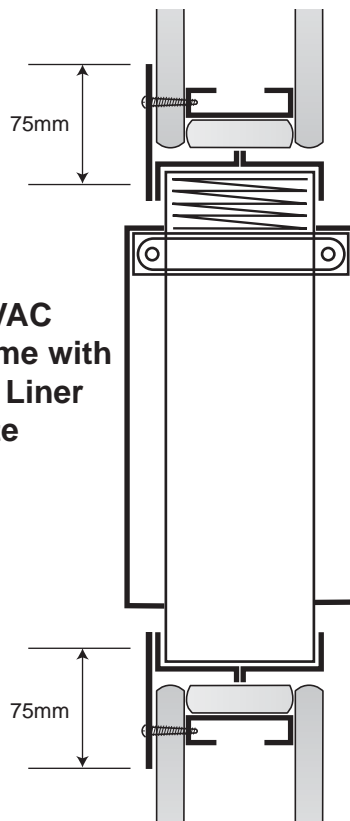
Angle Frames are to be bolted onto the sleeve by the installer.

External sleeve around Fire Damper for Low Velocity Duct connection

External sleeve fitted onto the Fire Damper for High Velocity Duct connection

Duct wall construction

Loose Angle Frame for site fixing onto the Sleeve, on both sides of the partition wall



It is recommended that slotted holes are inserted for linear expansion within this "L" formed frame

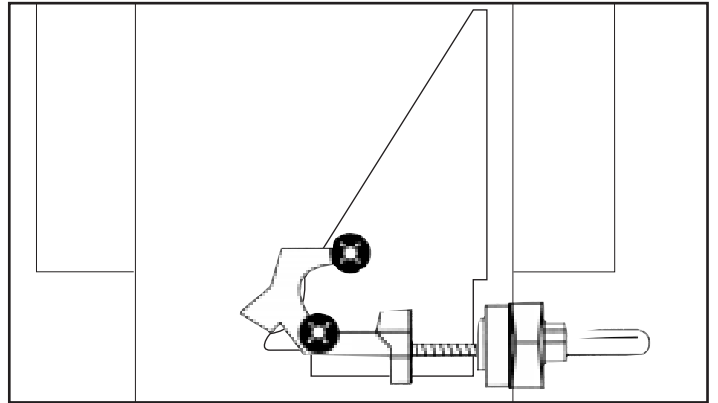
Special Note: All fire damper installations should be carried out to the satisfaction of the appropriate district surveyor, fire officer and/or specifying authority as other approved methods of installation may well be used.

Blade Control Options

Mechanical Visual Indicator

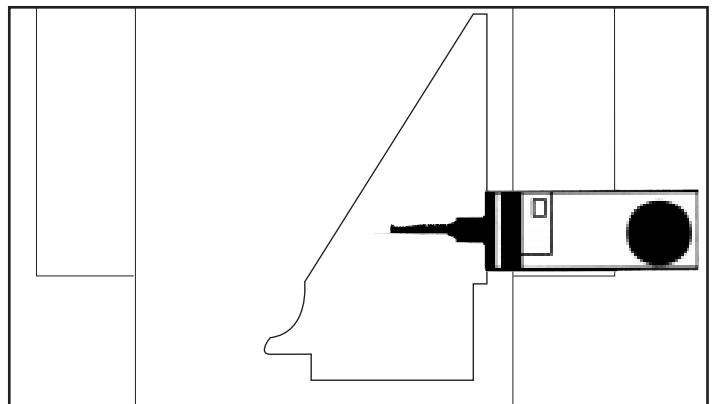
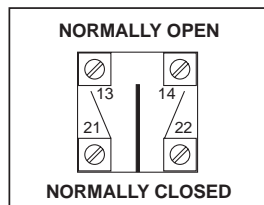
To provide local indication of the blade status.

When the indicator appears in the bulb, this shows that the blades have closed.



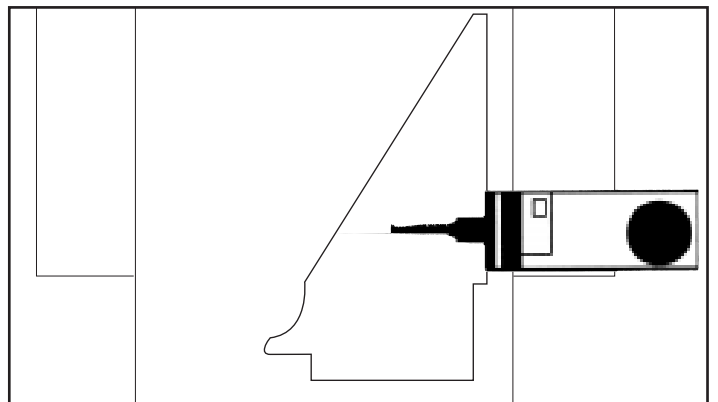
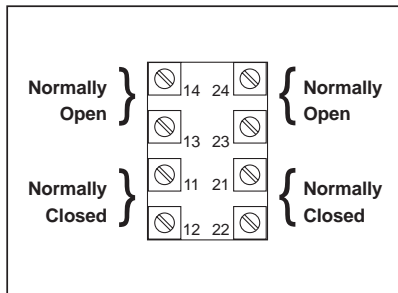
Single Pole Microswitch

To provide remote indication of the blade status. As the leading blade travels to the locking ramp, it contacts the arm and operates the switch. Factory Fitted



Double Pole Microswitch

Operates as above but with two switches for double pole operation. Can also provide a signal to a control panel enabling isolation of plant in case of fire. Factory fitted
Pole 1 and Pole 2

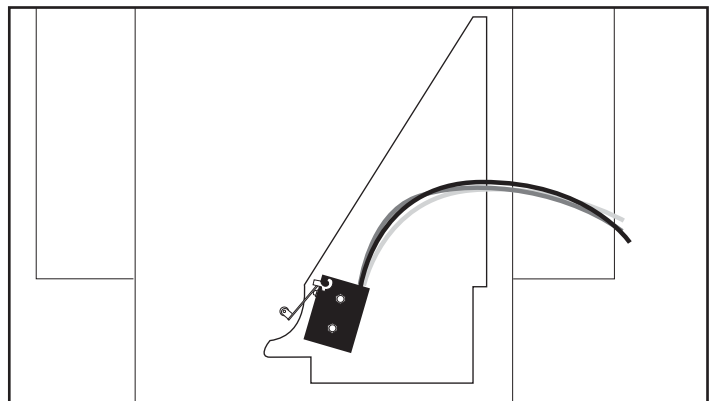


Burgess Microswitch

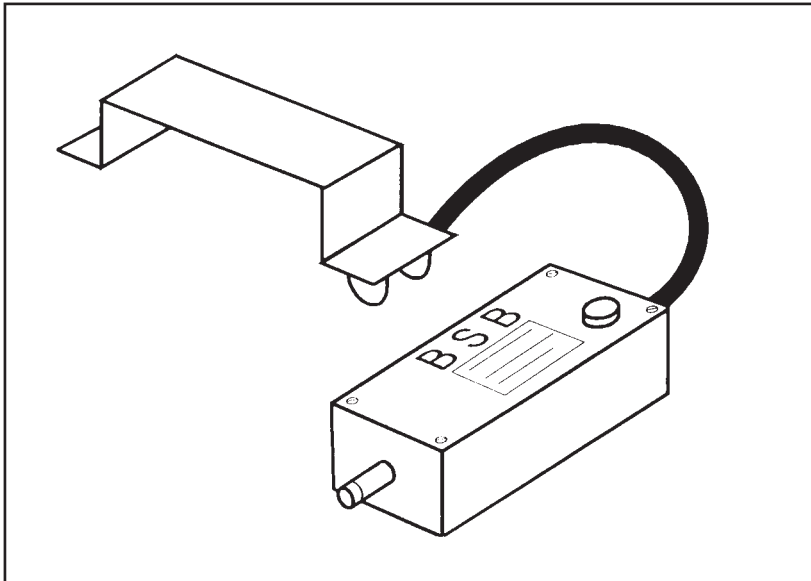
To provide remote indication of the blade status.

As the leading blade travels over the locking ramp, the lever is depressed and operates the switch.

Factory Fitted.



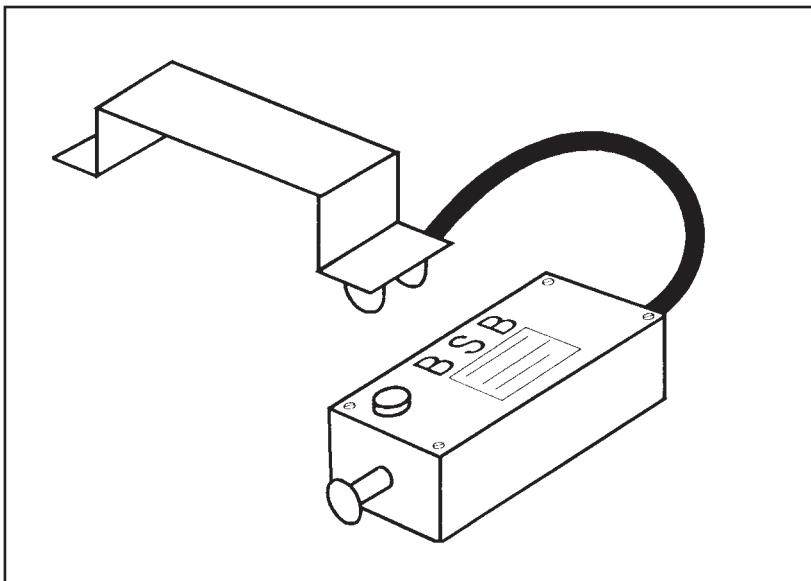
Solenoid (De-energised)



The BSB Solenoid is de-energised and is activated by receipt of an electrical signal. The solenoid is fitted within a control box mounted to the ductwork and connected to the fusible link holding bracket by a cable that releases the fusible link upon receipt of an electrical supply. The cable is nominally 1 metre long with other lengths available to order. When activated, the **Red** light will illuminate to report actuation. 240VAC 50Hz solenoids supplied as standard, 24VDC available to order.

Available for sizes from 150 x 150mm to 1200 x 1000mm and 150 x 1000mm diameter.

Electro-Magnet (Energised)

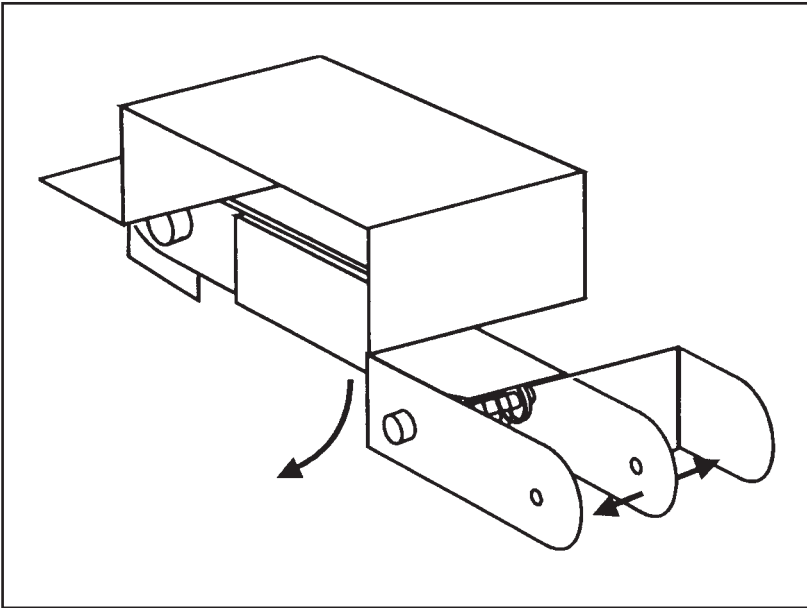


The BSB Electro-Magnet is energised providing a continuous current is received. On termination of the electrical supply, the electro-magnet will activate.

The electro-magnet is fitted within a control box mounted to the ductwork and connected to the fusible link holding bracket by a cable that releases the fusible link upon termination of current. The cable is nominally 1 metre long with other lengths available to order. When activated, the **Green** light will illuminate to report non-actuation. 240VAC 50Hz electro-magnets supplied as standard, 24VDC available to order.

Available for sizes from 150 x 150mm to 1200 x 1000mm and 150 x 1000mm diameter.

Trigger Release

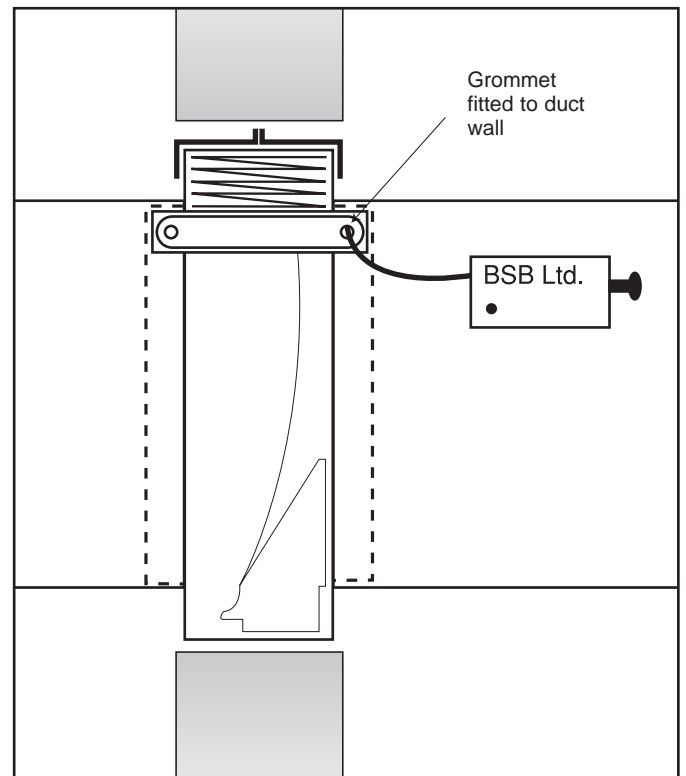
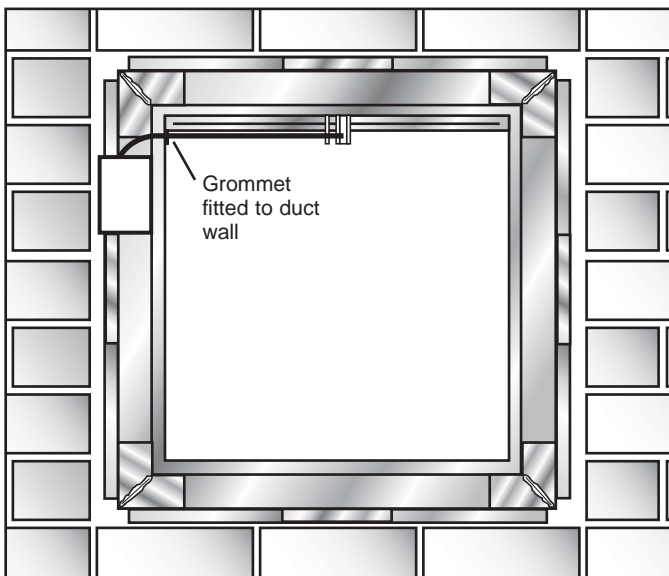


Providing a trigger operation feature, this self-locating and easily resettable cassette can be used with either the solenoid or electro-magnet controls - or, as a standard component to assist the engineer in the resetting of the fire damper during regular inspection and maintenance procedures.

Only available from 150 to 1000mm (high).

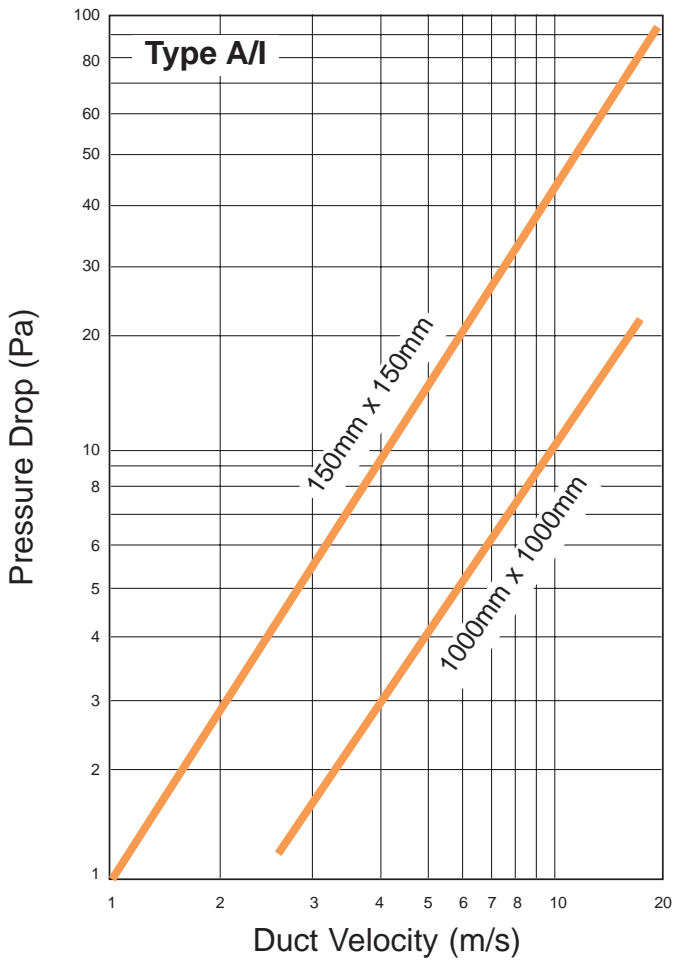
Installation Diagram

These illustrations show the electro-magnet control box mounted on the outside of the duct, with a Bowden Cable being fed through the duct to the trigger release mechanism ensuring that the curves of the cable are minimal.

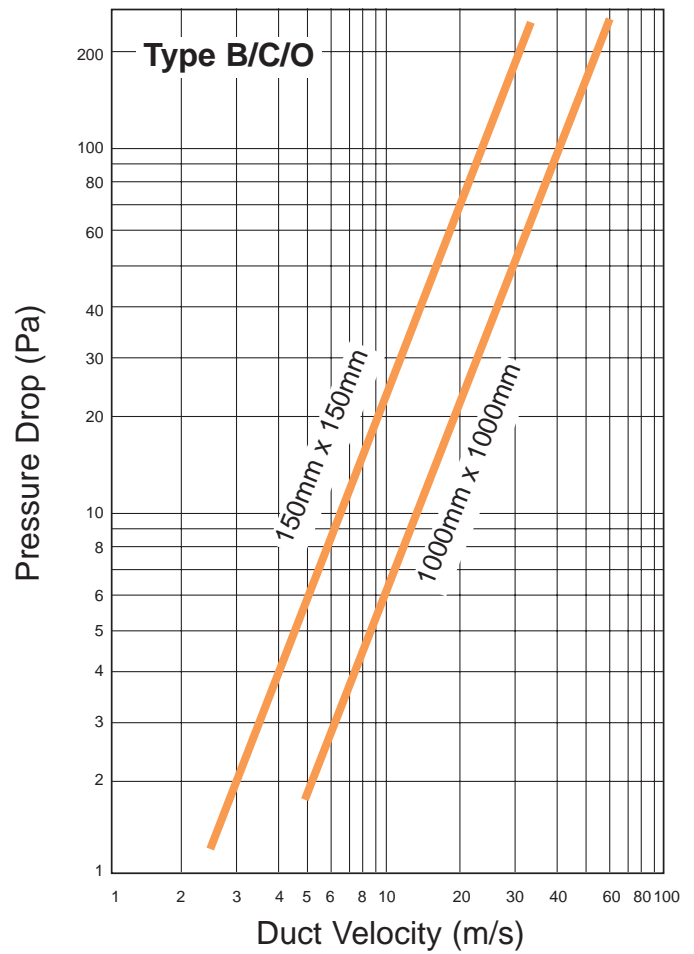


Performance Characteristics and Weight Chart

Pressure Drop Graphs



Minimum free area = 91% Velocity range 0 to 12.5 m/s



Maximum unrestricted airflow Velocity range 0 to 30m/s

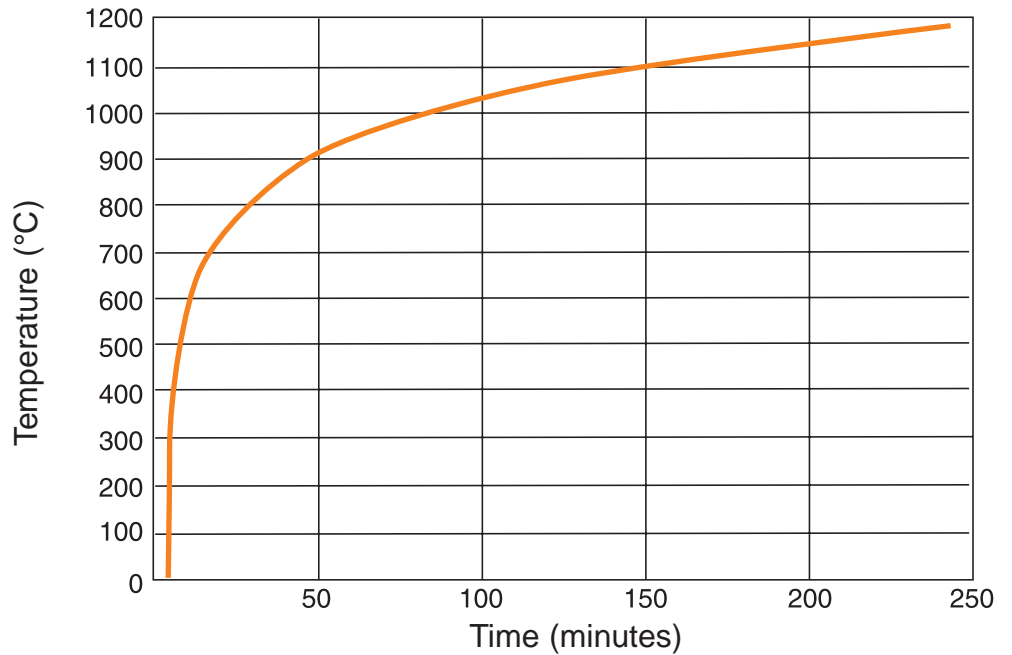
Weight Chart (kg) Models A and B

Damper Height (mm)	Damper Width (mm)										FOR CIRCULAR AND FLAT OVAL MODELS ADD 25% TO THESE VALUES For models with HEVAC/HVCA installation frames, add a further 25%. These values have been rounded to whole numbers and are illustrated for estimation purposes only.
	100	200	300	400	500	600	700	800	900	1000	
100	2.0	3.0	4.0	5.0	6.5	7.0	8.0	9.0	9.5	10.0	
200	3.0	3.5	4.0	5.0	7.0	8.0	9.0	10.0	11.0	12.0	
300	3.5	4.0	4.5	5.5	7.0	9.0	9.5	10.5	12.0	13.0	
400	4.0	5.0	5.5	6.0	7.5	10.0	11.0	12.0	13.0	14.0	
500	5.0	6.0	7.0	7.5	8.5	11.0	12.0	13.0	15.0	16.0	
600	6.0	7.0	8.0	8.0	9.5	12.0	13.0	14.0	16.0	17.0	
700	7.0	8.0	9.0	9.5	10.5	13.0	14.0	15.0	17.0	18.0	
800	8.0	9.0	10.0	10.0	12.0	14.0	15.0	16.0	18.0	19.0	
900	9.0	10.0	11.5	12.0	14.0	15.0	15.5	17.0	18.0	20.0	
1000	10.0	12.0	13.0	14.0	15.0	16.0	17.0	18.0	20.0	22.0	

Performance Characteristics

Fire Test

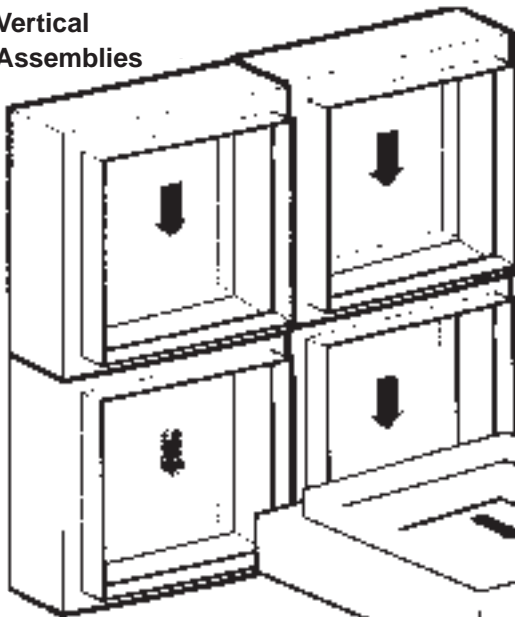
British Standard 476,
Time Temperature Curve



Multiple Assemblies

When Fire Dampers are required to be installed in apertures with dimensions greater than the maximum single unit size, multiple assemblies can be supplied.

Vertical Assemblies



Dampers are either welded together as a multiple construction or alternatively supplied loose with 1.5mm galvanised steel “U” shaped joining channels formed 60mm x 40mm.

These would normally be supplied undrilled for on-site installation by others.

Special Note:

Before installation, proposed multiple arrangements should be agreed with the appropriate district surveyor, fire officer and/or specifying authority.

When multiple units are ordered with HEVAC/HVCA approved installation frames, these would be supplied fully assembled with the installation frame fitted

Horizontal Assemblies

